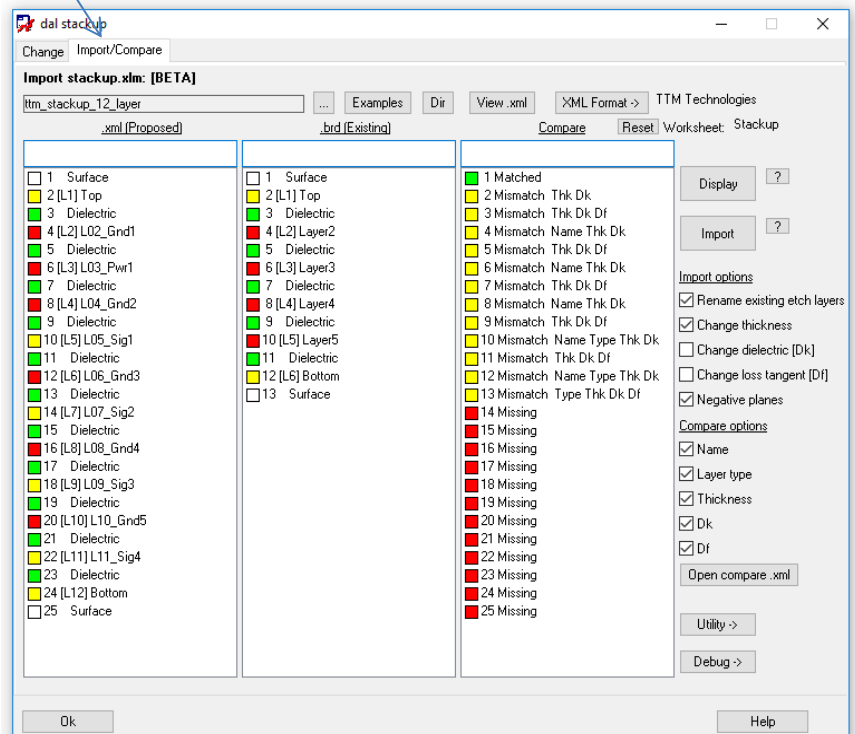
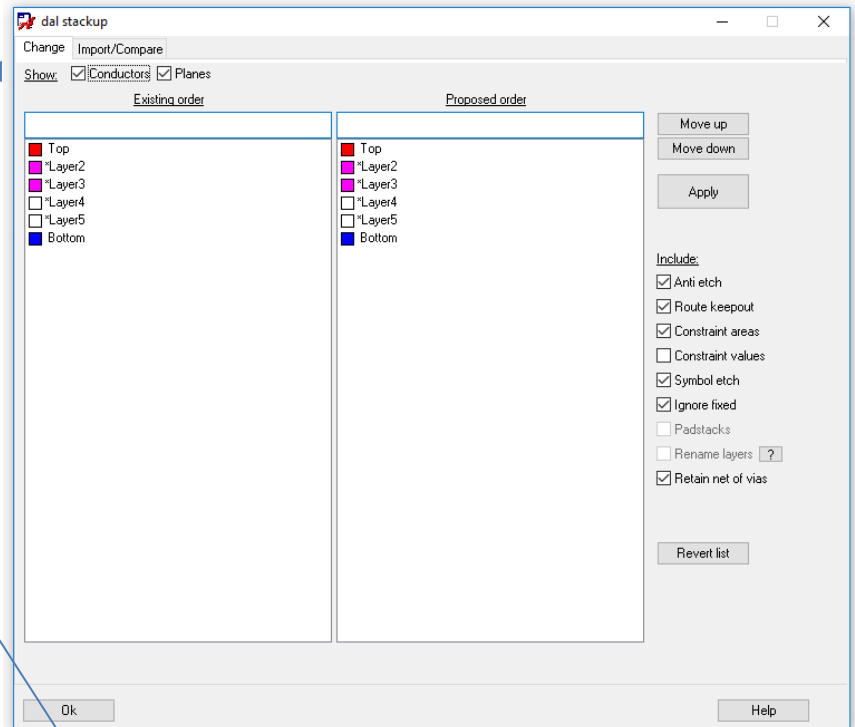


# Stackup

Facilitates the quick and easy swapping of entire layers in the stackup. Also imports and verifies the entire stackup data from fabricator provided .xml spreadsheets. Layer names, types, thickness, material, dk, df, impedance widths/gaps, etc.

## Features:

- ❑ Simple and easy to use interface.
- ❑ Eliminates the complicated and error prone method of changing graphics and layer order in the stackup.
- ❑ Saves hours of tedious and error prone work inputting and checking the information from the fabricator provided stackup data.

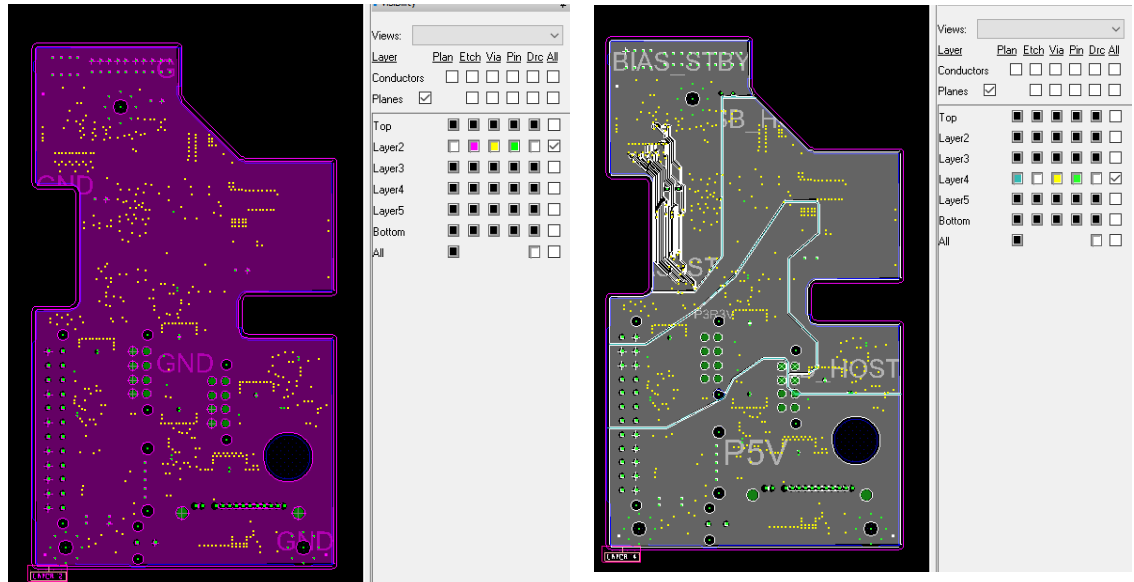


Video demonstration available at:  
[www.dalTools.com](http://www.dalTools.com)

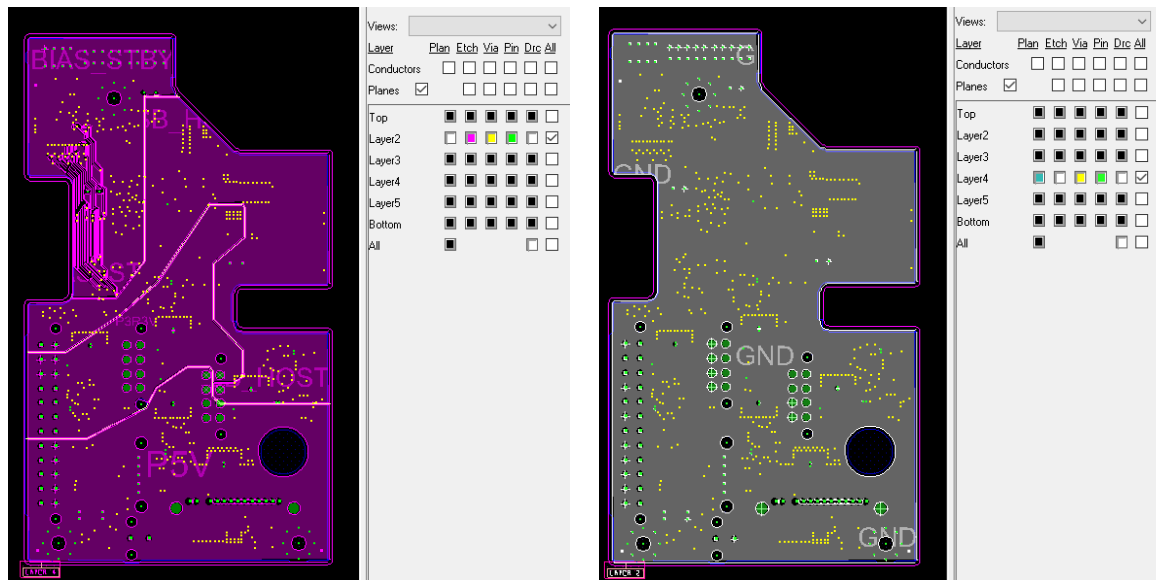
# Layer Swap Example

All cline, line, shape and text graphics are swapped automatically in the stackup in one simple step.

Before



After



Existing order	Proposed order
<ul style="list-style-type: none"> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: red; margin-right: 5px;"></span> Top</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: magenta; margin-right: 5px;"></span> *Layer2</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: magenta; margin-right: 5px;"></span> *Layer3</li> <li><span style="display: inline-block; width: 15px; height: 15px; border: 1px solid black; margin-right: 5px;"></span> *Layer4</li> <li><span style="display: inline-block; width: 15px; height: 15px; border: 1px solid black; margin-right: 5px;"></span> *Layer5</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: blue; margin-right: 5px;"></span> Bottom</li> </ul>	<ul style="list-style-type: none"> <li>*Layer4</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: red; margin-right: 5px;"></span> Top</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: white; border: 1px solid black; margin-right: 5px;"></span> *Layer4</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: magenta; margin-right: 5px;"></span> *Layer3</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: magenta; margin-right: 5px;"></span> *Layer2</li> <li><span style="display: inline-block; width: 15px; height: 15px; border: 1px solid black; margin-right: 5px;"></span> *Layer5</li> <li><span style="display: inline-block; width: 15px; height: 15px; background-color: blue; margin-right: 5px;"></span> Bottom</li> </ul>

# Stackup Import Example (Auto import and verify)

Customer Stack-up				Stack-up Information					Single End Ffohm =4.0ohm			Single End Ffohm =4.4ohm			Differential 90ohm =7.0ohm			Differential 100ohm =8.2ohm				
Layer	Copper Weight	Thickness (mil)	Structure figure	Proposed Thickness (mil)	Structure	Foil type	Reference Layer	Dk	Df	Customer Design LW(mil)	Calculated LW(mil)	Calculated MP(ohm)	Customer Design LW(mil)	Calculated LW(mil)	Calculated MP(ohm)	Customer Design LW/SP(mil)	Calculated LW/SP(mil)	Calculated MP(ohm)	Customer Design LW/SP(mil)	Calculated LW/SP(mil)	Calculated MP(ohm)	
L1	Top Soldermask			0.60																		
L1	101_top.art	0.5oz=Plate		1.97	1.3oz=Plate	HTI-PL	L2			6.00	7.90	50.00	4.88	6.40	55.00	6.25/9.75	7.7/8.3	90.00	4.00/5.50	4.5/5.0	100.00	
							L2												3.50/4.30	3.7/4.1	100.00	
							L2												5.00/6.80	5.3/5.5	100.00	
							L2												5.00/10.00	6.2/8.8	100.00	
							L2												6.00/10.50	6.5/10.0	100.00	
	Prepreg			4.12	R5670K_1035*2 RC70			3.05	0.002													
L2	102_gnd1.art	2oz		2.50		RTF																
	Coe			3.94	R1758V_106*2 RC71			3.68	0.019													
L3	103_pwr1.art	2oz		2.50		RTF																
	Prepreg			4.12	R5670K_1035*2 RC70			3.05	0.002													
L4	14_bottom.art	0.5oz=Plate		1.97	1.3oz=Plate	HTI-PL	L3			6.00	7.90	50.00	4.88	6.40	55.00	6.25/9.75	7.7/8.3	90.00	4.00/5.50	4.5/5.0	100.00	
							L3												6.00/10.50	6.5/10.0	100.00	
							L3												5.00/10.00	6.2/8.8	100.00	
							L3												5.00/6.80	5.3/6.5	100.00	
							L3												5.00/10.00	6.2/8.8	100.00	
	Bottom Soldermask			0.60															5.00/4.30	3.7/4.1	100.00	
	Overall Thickness (mil)			22.31																		

## Fab vendor provided data

### Report

dal stackup

Swap Import/Compare

Import stackup.xml: [BETA]

ltn\_stackup\_4\_layer

Examples Dir View.xml XML Format -> TTT

.xml [Proposed] .brd [Existing] Compare Reset W

<input type="checkbox"/> 1 Surface	<input type="checkbox"/> 1 Surface	<input checked="" type="checkbox"/> 1 Matched
<input checked="" type="checkbox"/> 2 [L1] Top	<input checked="" type="checkbox"/> 2 [L1] Top	<input type="checkbox"/> 2 Mismatch Thk
<input checked="" type="checkbox"/> 3 Dielectric	<input checked="" type="checkbox"/> 3 Dielectric	<input type="checkbox"/> 3 Mismatch Thk
<input checked="" type="checkbox"/> 4 [L2] L02_Gnd1	<input checked="" type="checkbox"/> 4 [L2] Old Layer 2	<input type="checkbox"/> 4 Mismatch Name Type Thk
<input checked="" type="checkbox"/> 5 Dielectric	<input checked="" type="checkbox"/> 5 Dielectric	<input type="checkbox"/> 5 Mismatch Thk
<input checked="" type="checkbox"/> 6 [L3] L03_Pwr1	<input checked="" type="checkbox"/> 6 [L3] Old Layer 3	<input type="checkbox"/> 6 Mismatch Name Thk
<input checked="" type="checkbox"/> 7 Dielectric	<input checked="" type="checkbox"/> 7 Dielectric	<input type="checkbox"/> 7 Mismatch Thk
<input checked="" type="checkbox"/> 8 [L4] Bottom	<input checked="" type="checkbox"/> 8 [L4] Bottom	<input type="checkbox"/> 8 Mismatch Thk
<input type="checkbox"/> 9 Surface	<input type="checkbox"/> 9 Surface	<input checked="" type="checkbox"/> 9 Matched

### Before

#### Layout Cross Section

	Subclass Name	Type	Thickness (MIL)	Dielectric Constant	Loss Tangent
1		SURFACE		1	0
2	TOP	CONDUCTOR	4.12	3.05	0.002
3		DIELECTRIC	8	4.5	0.035
4	OLD LAYER 2	CONDUCTOR	3.94	3.68	0.019
5		DIELECTRIC	8	4.5	0.035
6	OLD LAYER 3	PLANE	1.2	4.5	0.035
7		DIELECTRIC	8	4.5	0.035
8	BOTTOM	CONDUCTOR	1.2	1	0
9		SURFACE		1	0

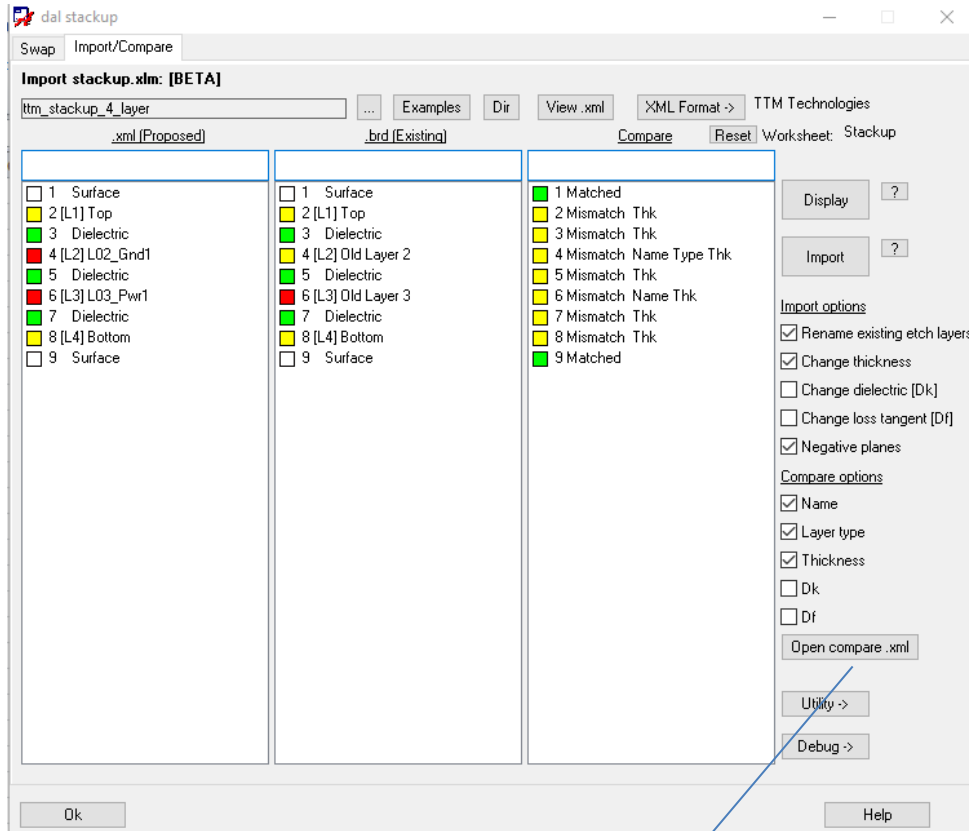
ALL information is automatically inserted or checked.

### After

#### Layout Cross Section

	Subclass Name	Type	Thickness (MIL)	Dielectric Constant	Loss Tangent
1		SURFACE		1	0
2	TOP	CONDUCTOR	1.97	3.05	0.002
3		DIELECTRIC	4.12	4.5	0.035
4	L02_GND1	CONDUCTOR	2.5	3.68	0.019
5		DIELECTRIC	3.94	4.5	0.035
6	L03_PWR1	PLANE	2.5	4.5	0.035
7		DIELECTRIC	4.12	4.5	0.035
8	BOTTOM	CONDUCTOR	1.97	1	0
9		SURFACE		1	0

# Detailed Stackup Difference Report

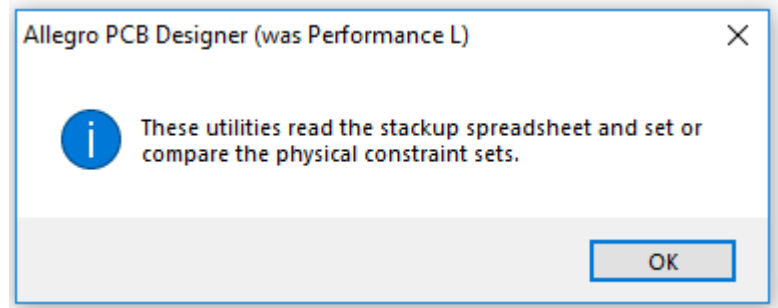
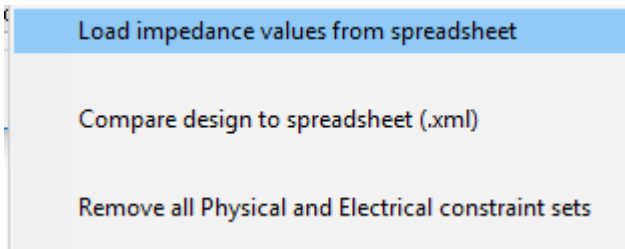
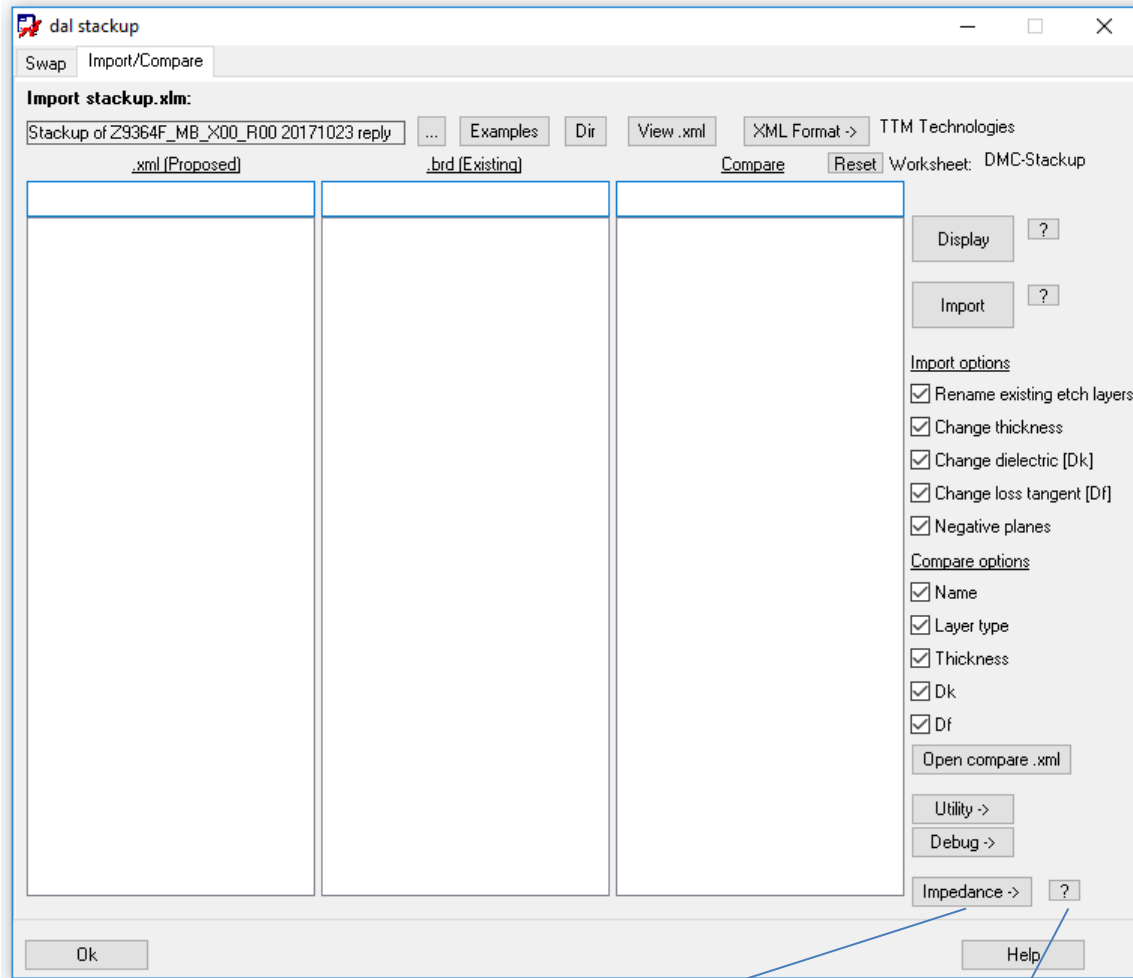


	A	B	C	D
1	Num	Name	Type	Thk
2	1		SURFACE	0.0
3	2	TOP	CONDUCTOR	4.12 -> 1.97
4	3		DIELECTRIC	8.0 -> 4.12
5	4	OLD LAYER 2 -> L02_GND1	CONDUCTOR -> PLANE	3.94 -> 2.5
6	5		DIELECTRIC	8.0 -> 3.94
7	6	OLD LAYER 3 -> L03_PWR1	PLANE	1.2 -> 2.5
8	7		DIELECTRIC	8.0 -> 4.12
9	8	BOTTOM	CONDUCTOR	1.2 -> 1.97
10	9		SURFACE	0.0
11				

Green indicates match

Yellow indicates difference

# Auto Impedance Physical Constraint Set Import -> Name, Layer, Width/Spacing Values



# Sample Input .xml file

Customer Stack-up				Stack-up Information							Single End			Single End			Differential			Differential		
Layer	Copper Weight	Thickness (mil)	Structure figure	Proposed Thickness (mil)	Structure	Foil type	Reference Layer	Dk	Df	50ohm ±4ohm			55ohm ±4.4ohm			90ohm ±7.0ohm			100ohm ±8.2ohm			
										Customer Design LW(mil)	Calculated LW(mil)	Calculated IMP(ohm)	Customer Design LW(mil)	Calculated LW(mil)	Calculated IMP(ohm)	Customer Design LW/SP(mil)	Calculated LW/SP(mil)	Calculated IMP(ohm)	Customer Design LW/SP(mil)	Calculated LW/SP(mil)	Calculated IMP(ohm)	
	Top Soldermask			0.60																		
L1	101_top.art	0.5oz=Plate		1.97	1/3oz=Plate	HTE+PL	L2			6.00	7.90	50.00	4.88	6.40	55.00	6.25/9.75	7.7/8.3	90.00	4.00/5.80	4.5/5.0	100.00	
							L2												3.60/4.30	3.7/4.1	100.00	
							L2												5.00/6.80	5.3/5.5	100.00	
							L2												5.00/10.00	6.2/8.8	100.00	
							L2												6.00/10.50	6.5/10.0	100.00	
	Prepreg			4.12	R6670K_1038*2 RC70			3.05	0.002													
L2	102_gnd1.art	2oz		2.50		RTF																
	Core			3.94	R1785V_106*2 RC71			3.68	0.019													
L3	103_gnd1.art	2oz		2.50		RTF																
	Prepreg			3.54	R1680V_106*2 RC72			3.66	0.019													
L4	104_gnd2.art	0.5oz		0.60		HVLP																
	Core			5.91	R5779K_1078*2 RC63			3.14	0.002													
L5	105_sig1.art	0.5oz		0.60		HVLP	L6L4			7.00	7.00	50.00	5.88	5.80	55.00	6.25/4.25	6.3/4.2	90.00	4.00/3.25	4.1/3.2	100.00	
							L6L4												5.00/4.40	5.0/4.4	100.00	
							L6L4												6.00/6.90	6.0/6.9	100.00	
	Prepreg			6.47	R6670K_1078*2 RC68			3.07	0.002													
L6	106_gnd3.art	0.5oz		0.60		HVLP																



Single End			Differential		
55ohm ±4.4ohm			90ohm ±7.0ohm		
Customer Design LW(mil)	Calculated LW(mil)	Calculated IMP(ohm)	Customer Design LW/SP(mil)	Calculated LW/SP(mil)	Calculated IMP(ohm)
4.88	6.40	55.00	6.25/9.75	7.7/8.3	90.00
5.88	5.80	55.00	6.25/4.25	6.3/4.2	90.00

This data is loaded automatically into **physical constraint sets** saving hours of time. It may also be used to verify that all the information matches at any time.

# Constraint Manager After Auto Import

1	Objects			Line Width		Neck		Min Line Spac	Primary Gap
	Type	S	Name	Min mil	Max mil	Min Width mil	Max Length mil		
*	*		*	*	*	*	*	*	*
4	Dsn		blank16_6	5.00	0.00	5.00	0.00	0.00	0.00
5	PCS		DEFAULT	5.00	0.00	5.00	0.00	0.00	0.00
6	PCS		50_OHM_SE	7.90:0.00:0...	7.90:0.00:0...	5.00	0.00	0.00	0.00
19	PCS		55_OHM_SE	6.40:0.00:0...	6.40:0.00:0...	5.00	0.00	0.00	0.00
20	Lyr		TOP	6.40	6.40	5.00	0.00	0.00	0.00
21	Lyr		L02_GND1	0.00	0.00	5.00	0.00	0.00	0.00
22	Lyr		L03_PWR1	0.00	0.00	5.00	0.00	0.00	0.00
23	Lyr		L04_GND2	0.00	0.00	5.00	0.00	0.00	0.00
24	Lyr		L05_SIG1	5.80	5.80	5.00	0.00	0.00	0.00
25	Lyr		L06_GND3	0.00	0.00	5.00	0.00	0.00	0.00
26	Lyr		L07_SIG2	5.80	5.80	5.00	0.00	0.00	0.00
27	Lyr		L08_GND4	0.00	0.00	5.00	0.00	0.00	0.00
28	Lyr		L09_SIG3	5.80	5.80	5.00	0.00	0.00	0.00
29	Lyr		L10_GND5	0.00	0.00	5.00	0.00	0.00	0.00
30	Lyr		L11_SIG4	5.80	5.80	5.00	0.00	0.00	0.00
31	Lyr		BOTTOM	6.40	6.40	5.00	0.00	0.00	0.00
32	PCS		90_OHM_DIFF	7.70:0.00:0...	7.70:0.00:0...	5.00	0.00	0.00	8.30:0.00:0...
33	Lyr		TOP	7.70	7.70	5.00	0.00	0.00	8.30
34	Lyr		L02_GND1	0.00	0.00	5.00	0.00	0.00	0.00
35	Lyr		L03_PWR1	0.00	0.00	5.00	0.00	0.00	0.00
36	Lyr		L04_GND2	0.00	0.00	5.00	0.00	0.00	0.00
37	Lyr		L05_SIG1	6.30	6.30	5.00	0.00	0.00	4.20
38	Lyr		L06_GND3	0.00	0.00	5.00	0.00	0.00	0.00
39	Lyr		L07_SIG2	6.30	6.30	5.00	0.00	0.00	4.20
40	Lyr		L08_GND4	0.00	0.00	5.00	0.00	0.00	0.00
41	Lyr		L09_SIG3	6.30	6.30	5.00	0.00	0.00	4.20
42	Lyr		L10_GND5	0.00	0.00	5.00	0.00	0.00	0.00
43	Lyr		L11_SIG4	6.30	6.30	5.00	0.00	0.00	4.20
44	Lyr		BOTTOM	7.70	7.70	5.00	0.00	0.00	8.30

